# DATA SHEET

# **Actuator Capacity Controller (ACC)**

The Actuator Capacity Controller (ACC) is a compact, robustly designed controller that optimizes flow, precision, reliability and integration with Milton Roy<sup>®</sup> pumps.

By utilizing a 4-20mA command signal or fieldbus HART communication, in a closed loop control system, the ACC provides immediate and accurate control of the pump flow under varying process conditions.

#### **SPECIFICATIONS**

#### Enclosure

- Watertight: IP66/IP68, NEMA 4/4x
- Explosion-proof: IECEx / ATEX II 2 G Ex db IIB T6 Gb
- CSA : Class I, Division 1, Group C and D T6 Class II, Division 1, Group E, F and G T80°C

#### **Electrical Input Power**

- 1 phase , 85V to 260V, 50/60 Hz (standard)
- 24VDC (standard)

**Control and Position Signal** 

4-20mA analog input command/output feedback (Standard)

#### HART Communication (optional)

- Control and monitoring (position and alarm)
- On/Off and/or Proportional control

#### Accuracy

• ±1 %

# **Modulating Cycle**

Inching/positioning

#### Motor

- DC controlled by electronic circuit board
- 20 watts
- AC: Is = 2A (starting current)
- DC: Is = 6A (starting current)

#### Temperature

-40°C to 60°C (-40°F to 140°F)

#### Conduit

• 2 x 3/4" NPT female (without cable gland)

# **External Protection**

- Coating C4 according to ISO 12944 (standard)
- Coating C5 according to ISO 12944 (optional)

#### **Materials**

- Body: Aluminum alloy
- Cover: Aluminum alloy
- Mounting Bracket: Aluminum
- Manual Överride Shaft: Steel
- · Cover fastened by captive and stainless steel screws



# **BENEFITS**

- Compact, robust design accommodates easier integration with metering skids
- Multi-voltage and multi-frequency power suitable for global industrial process
- Network configuration: Point to point and multidrop, with the option fieldbus HART Communication
- Explosion-proof design suitable for severe applications
- Sand proof protection
- · Standard version suitable for various weather environments
- Simple, easy for quick setup

# **FEATURES**

- High level of modulating accuracy to control the pumps remotely
- Special offshore version for O&G applications
- Flexible adjustment for flow rate 1:10 ratio to meet API 675 standard
- Mechanical position indicator integrated inside cover to conveniently check levels
- Manual override integration for manual flow adjustment as needed

# **MODELS USING ACC**

- GM series
- MacRoy series
- mROY<sup>®</sup> series
- MAXROY<sup>®</sup> series
- MILROYAL<sup>®</sup> series
- PRIMEROY<sup>®</sup> series
- PRIMEROYAL® series PH/PK/PL



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# DIMENSIONS



The general dimensions are given for information only.

www.miltonroy.com